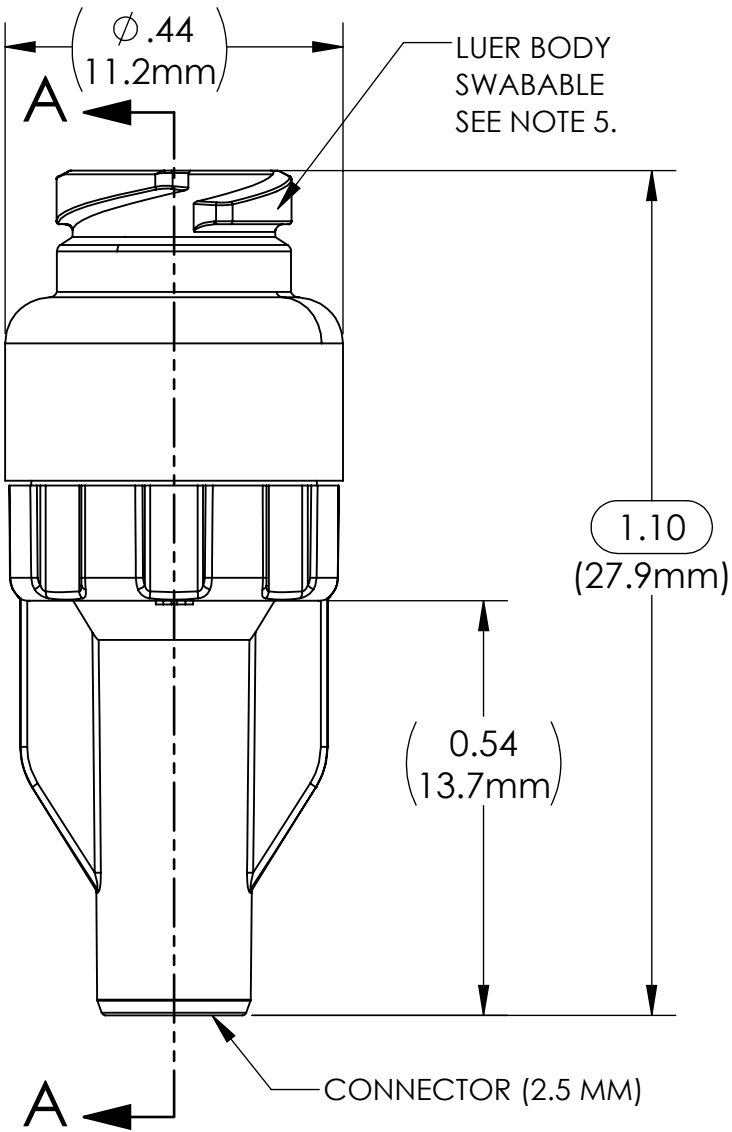
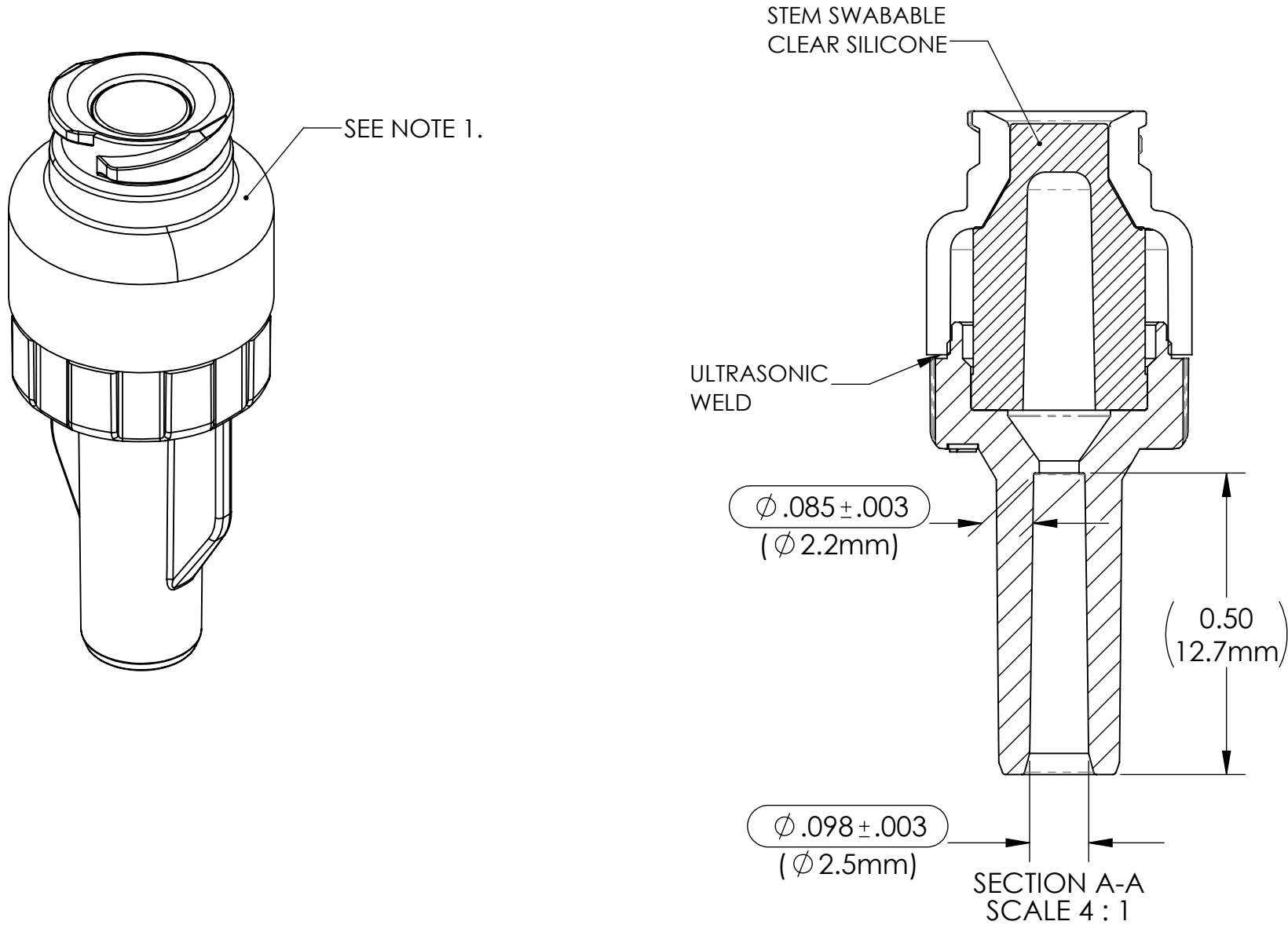


REVISION HISTORY			
REV	DESCRIPTION (ECO)	DATE	APPROVED
B	ADD 24R SUFFIX TO NOTES ECO 7784	12/08/17	AK
C	ADD ISO80369-7 TO NOTE, ECO 8017	4/28/18	AK



NOTES:

- SUFFIX "XXX" INDICATES LUER BODY SWABABLE CAP COLOR & MATERIAL:
24 - CLEAR STEM, CLEAR POLYCARBONATE HOUSING MATERIAL.
24R- CLEAR STEM, CLEAR POLYCARBONATE HOUSING, RED LUER CAP.
- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY
- ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW
- LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:


BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP AND LATEX FREE.
POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA
O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION. ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY	DMC	DATE	9/21/16
APPROVED BY		DATE	
MATERIAL			
FINISH			
SIZE	B	THIRD ANGLE PROJECTION	
SCALE	2:1	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	

		<i>Halkey-Roberts</i>	
TITLE Tube End Port 2.5 mm			
SIZE B	DRAWING NO. C2455255XXX		REV C
SCALE 2:1	DO NOT SCALE DRAWING		SHEET 1 OF 2


DRAWING NO. C2455255XXX		REV C	Customer Drawing		REVISION HISTORY			
REV	DESCRIPTION (ECO)			DATE	APPROVED			
B	ADD 24R SUFFIX TO NOTES ECO 7784			12/08/17	AK			
C	ADD ISO80369-7 TO NOTE, ECO 8017			4/28/18	AK			

MATERIAL:

SUFFIX "XXX"	LUER BODY	CONNECTOR	STEM
24	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40
24R	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118, WITH RED COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40

DRAWN BY DMC		DATE 9/21/16
APPROVED BY		DATE
MATERIAL		
FINISH		

MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION, ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.		SIZE B		DRAWING NO. C2455255XXX	
		SCALE 2:1		SHEET 2 OF 2	

 Halkey-Roberts
TITLE
Tube End Port 2.5 mm